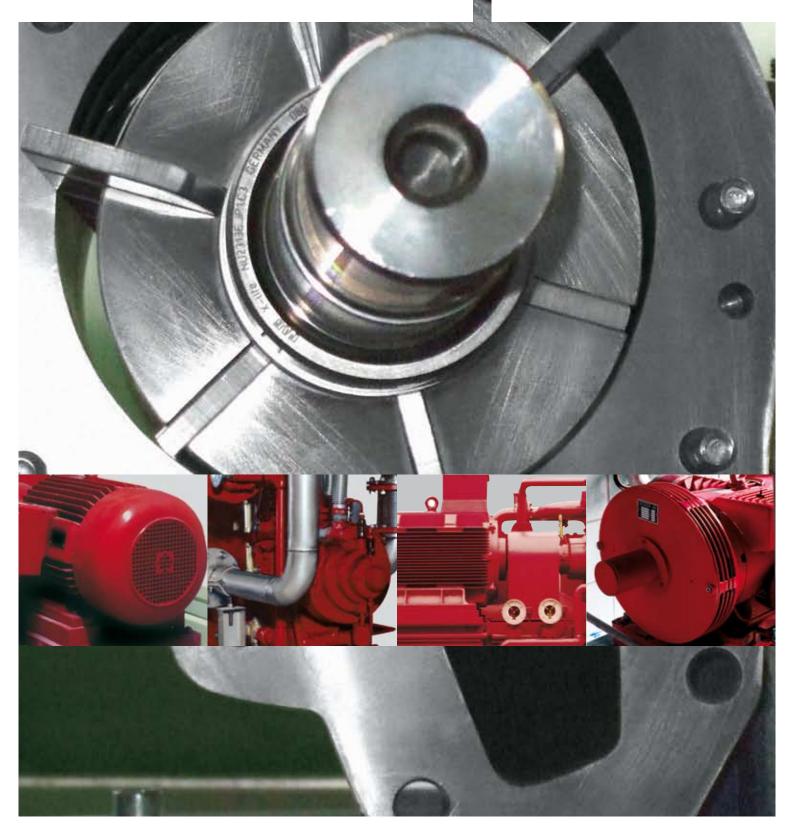




**X-Series** WITTIG Rotary Vane – Gas







X-L G WITTIG



X-RVA G WITTIG Once through oil lubricated rotary vane compressors



X-RO G WITTIG Circular oil lubricated rotary vane compressors

# Rotary vane compressors for gases

# Once through oil lubricated rotary vane compressors

#### **X-L G WITTIG**

Our air cooled, once through oil lubricated rotary vane compressors, with flow rates from 120 to 540 m<sup>3</sup>/h, are based on the proven rotary vane principle. They are supplied as compact units, mounted on a torsion resistant base frame. All sliding parts are continuously supplied with oil by an automatic lubricating system.

#### **X-RVA G WITTIG**

X-RVA G WITTIG rotary vane compressors, with flow rates from 505 to 5,262 m<sup>3</sup>/h, are water cooled and once through oil lubricated. Cooling is achieved either by fresh water or pressurized re-circulation water. They are supplied as compact units, mounted on a torsion resistant base frame.

#### Advantages at a glance

- 120 to 5,262 m<sup>3</sup>/h
  - Long service life
- Low maintenance
- No foundation needed
- High availability
- ATEX category 2

# Circular oil lubricated rotary vane compressors

### **X-RO G WITTIG**

The circular oil lubricated rotary vane compressors with flow rates from 342 to 2,930 m<sup>3</sup>/h offer high reliability for the compression of gas. They are water cooled and need no separate after-cooling.

#### Advantages at a glance

- 342 to 2,930 m<sup>3</sup>/h
- Low vibration
- No foundation needed
- Low maintenance
- Reliable
- ATEX category 2



## Product overview

Once through oil lubricated rotary vane compressors

## X-L G WITTIG

**Flow rates from 120 to 540 m<sup>3</sup>/h,** pressure up to 2.5 bar (g), power from 10 to 40 kW. The rotary vane compressors are single-stage and air cooled. They can be driven by electric motors (explosion-proof if required) via flexible coupling or V-belt.

## X-RVA G WITTIG

**Flow rates from 505 to 5,262 m<sup>3</sup>/h,** pressure up to 2.5 bar (g), power from 33 to 315 kW. The rotary vane compressors are water cooled and once through oil lubricated. The cooling system is checked by a flow monitor. They can be driven by electric motors (explosion-proof if required) via flexible coupling.

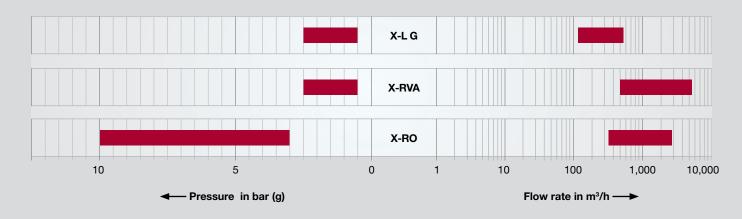
Circular oil lubricated rotary vane compressors

## X-RO G WITTIG

**Flow rates from 342 to 2,930 m<sup>3</sup>/h,** pressure up to 10 bar (g), power from 45 to 355 kW. The rotary vane compressors are single-stage and air or water cooled. They have a low sound pressure level and can be delivered with an acoustic hood, if required. The X-RO G WITTIG can be driven by electric motors (explosion-proof if required).



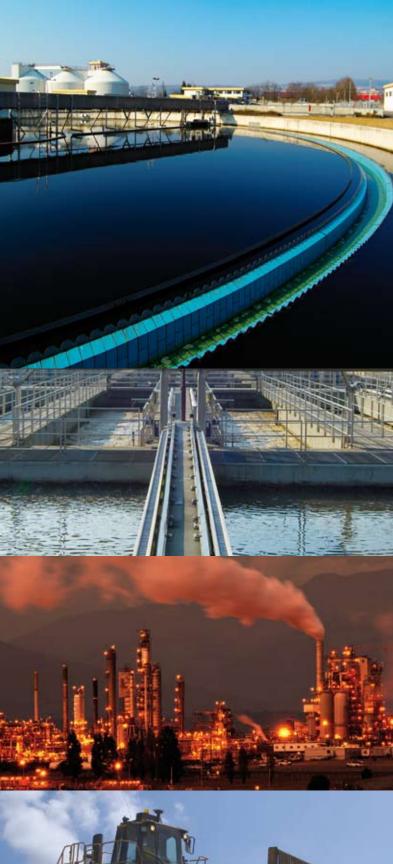
# **Technical specifications**



### Performance

## **Operating principle**

Vanes, separating the crescent-shaped working space into cells of varying volume, are pressed outwards against the wall of the compression space by the gas being handled and centrifugal forces. The gas is drawn in, compressed and discharged. At the same time, the rotating vanes have a sealing function: While they are pressed towards the wall by mass and centrifugal forces, the pressure – from the rotor slot under the vane – provides a constant efficient seal. This is called active sealing, similar to the spring bias of a piston ring. The essential feature of this principle is that the vane has no direct contact with the compressor housing. Instead, it moves on a hydrodynamic film. The oil is thrown against the compressor housing and forms a cushion of oil in front of the vane. This creates a dynamic lubricating film which prevents contact between the housing and the vanes (aquaplaning effect). As a result no wear occurs.



# Applications

Compression of flare gas in refineries

Compression of natural gas

Compression of process gas or gas mixtures

Digester gas mixing in sewage and bio-waste treatment plants

Digester gas storage in sewage treatment plants

Gas boosting in combined heat and power plants

Gas pressure boosting for gas engines and industrial furnaces

Gas storage

Landfill gas boosting

Low pressure boosting of coke oven gas, furnace gas and natural gas

Mine gas boosting





# Technologies for all vacuum and pressure applications

Order No.: GDJ:B-SB110-76-00, Dispo 27803, Printed in Germany, ER 0005.0142, 2:5/10 -2008, @2008 All Rights Reserved, HENNIG · Nbg

F-Series Radial
G-Series Side Channel
L-Series Liquid Ring
V-Series Rotary Vane
R-Series Rotary Lobe
C-Series Claw
S-Series Screw
X-Series Systems
www.gd-elmorietschle.com er.de@gardnerdenver.com
Gardner Denver Schopfheim GmbH Roggenbachstraße 58 79650 Schopfheim · Germany

Ph. +49 7622 392-0 Fax +49 7622 392-300



Elmo Rietschle is a brand of the Gardner Denver Blower Division